

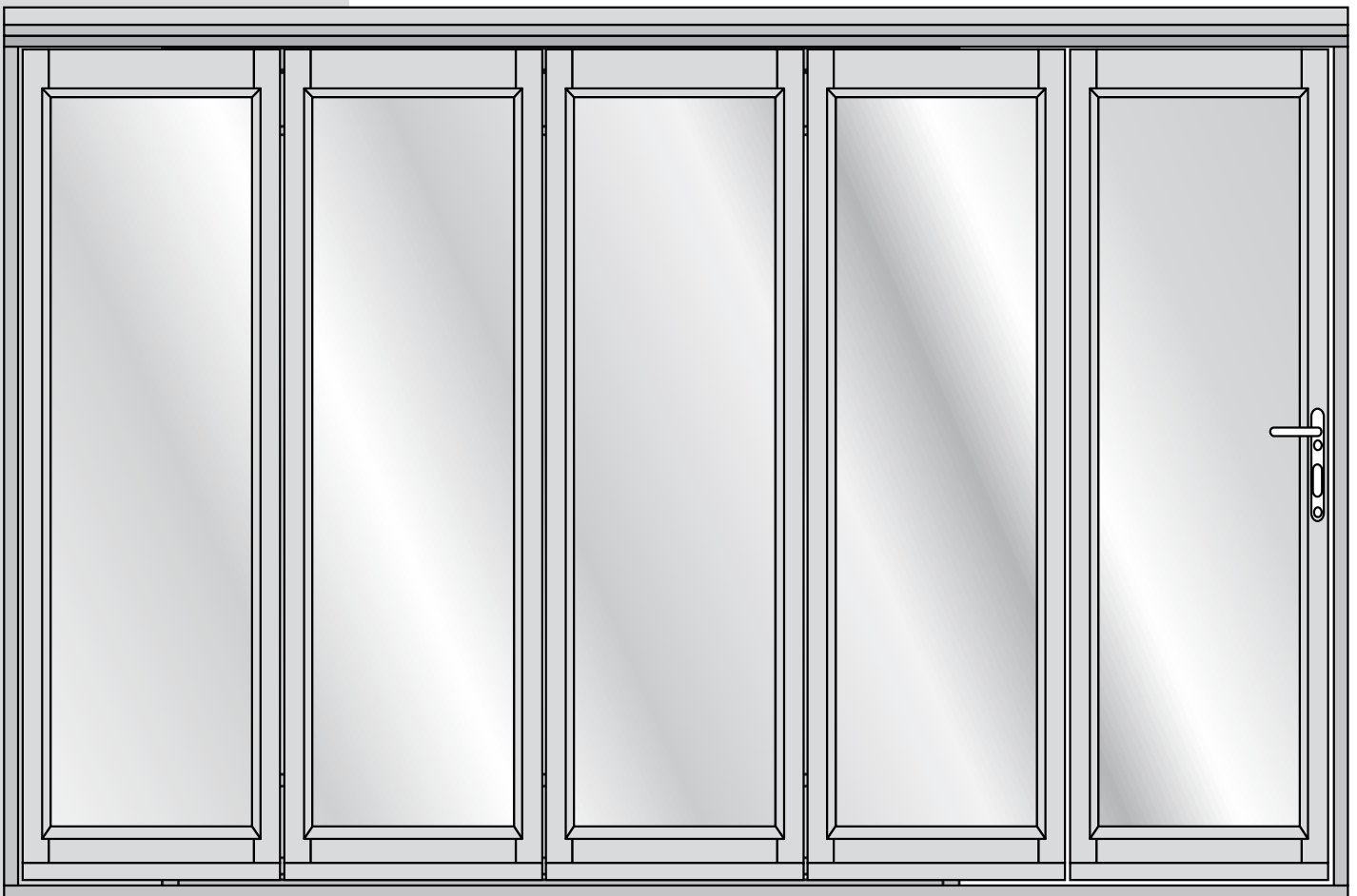
# 40 interior

*sliding folding room divider sets*  
*With a bottom track*

## 5 Door Set

3.6M - 3590mm W x 2074mm H

Assembly  
Instructions



## About your folding sliding internal room divider set

All products must be installed in accordance with accepted good trade practice (and in accordance with supplied instructions where applicable), and maintained in accordance with these procedures or else the warranty shall be void.

### Important information

- We recommend that a competent tradesperson install this product.
- A single person must *never* carry out the installation, as some components are very heavy.
- The Outer-Frame Head requires fixing to the building lintel over the opening. The lintel *must* be capable of carrying the load of the door in all conditions. If in doubt consult a structural engineer.

#### Automatic Closures and Operators

- The hardware systems are designed for manual operation. Poorly adjusted automatic operator closers can impart significant destructive forces to tracks, bearings and stops. Such hardware used in installations is expressly excluded from warranty terms.

#### Care of doors and frames on site

- Please check doors, frame and cill at the time of delivery to ensure that they are acceptable and in good condition, and within 72 hours of delivery. If you find a component missing or damaged please inform us immediately. We keep replacement components of most set parts and these can be sent out to you quickly. This will save you having to re-package and return the whole set, and allows you to continue with the project. (See separate parts list for component reference numbers)
- When storing prior to installation, the doors and frames should be handled with care and stored in a dry, ventilated building. Doors and frames should be stored flat and on a level surface (not on edge or on end).
- Should you need to store the doors before installation, they must still be fully inspected and checked for damage or faults and reported within 72 hours of delivery, repacking if necessary.
- Doors should not be stored or fitted in the building until the wet trades such as plastering, painting etc. have been completed and the room is dried out.

#### Finishing prior to Installation

- See *Pre-finishing the wooden parts* - Very important: We do not recommend wax or oil finishing systems.

#### Trimming

- This internal folding sliding door set is not designed to be trimmed on site and should be fitted as supplied.

#### Conditions of Sale

- We shall not be held responsible for any incidental work expenses arising out of or because of any defect in our product, or bad workmanship to our product. In the event of the goods having manufacturing defects and requiring replacement, our liability will be limited to the value of the door or frame component only. These notes do not affect your statutory rights with the retailer of this product.

### Maintenance

*Hardware in buildings is subject to deterioration from everyday use, and also environmental attack due to atmospheric and other conditions. We require the following minimum maintenance to be followed otherwise the warranty shall be void.*

#### Track and Bearings:

Using a spatula or similar (not your fingers), apply a small amount (typically a 1/2 teaspoon of white petroleum jelly (Vaseline) or similar lubricant to the inner lip of each side of the track. Ensure that the wheels pass through the lubricant and it is distributed evenly along the track. Put additional lubricant around bearings. Lubricant reduces wear, improves smoothness and further protects against corrosion or track and bearings. Remove all surface contaminants by wiping all visible track surfaces with a damp soft cloth and mild detergent, then wipe clean with a clean cloth. In severe environments, apply a thin film of corrosion preventative such as WD40, by wiping with a soft cloth moistened with one of these products.

Stainless steel bearings are manufactured from hardening-grade stainless steel and although this material performs considerably better than plated steels, it is susceptible to corrosion unless maintained as described above.

#### Hangers, Pivots and Brackets:

A light spray application of a corrosion preventative such as WD40, followed by a light wipe with a dry cloth to remove excess, is recommended to all hangers, pivots and brackets. Exposed surfaces should first be wiped with warm soapy water and a soft rag, and then rinsed clean before applying preventative.

#### Hinges:

Wipe down the visible surfaces with warm soapy water on a soft rag and then rinse off by wiping with a clean damp rag. Application of a thin film of light machine oil or WD40 will help to maintain the original lustre of the metal finish. Be careful not to get these compounds on the timberwork itself as may cause staining.

#### Drop bolts:

Spray application of a suitable lubricant such as WD40 to the sliding pin inside the bolt and to the lock cylinder is recommended. A tube attached to the nozzle will help to concentrate the spray where you want it to go. There are access holes or slots on all drop bolt products so that this can be done without removing the locks from the doors.

#### Frequency:

The procedures mentioned above need to be carried out as often as is necessary to prevent deterioration in the installed environment, however we recommend the following minimum frequency of application:

General environment - 6 monthly

*Please be careful not to get the lubricants or other liquids above on the Timber components as may cause staining of the timber.*

#### The properties of timber

No two trees produce identical grains or colour of wood and this adds to the beauty of a natural product. We therefore cannot guarantee that all doors and frame components will look exactly the same in grain and colour. Warping of wood is not a defect if it does not exceed 1/4 inch (6mm) in its installed position.

#### Maintaining the doors and frame

We suggest additional treatment and finishing may be required at least once a year or sooner if there is any indication of deterioration in the wood protective finish used.

# Contents (1)

**IMPORTANT:** Please check the contents of the packages to ensure that all parts are present and in good condition before booking your installation

## Timber parts

Door 1 - Pivot hinge door - quantity 1

40-1L-12S-1 40PFW-1L-12S-1 40-1L-12SG-1 40-4L-12S-1

Door 2 - quantity 1

40-1L-12S-2 40PFW-1L-12S-2 40-1L-12SG-2 40-4L-12S-2

Door 3 - quantity 1

40-1L-12S-3 40PFW-1L-12S-3 40-1L-12SG-3 40-4L-12S-3

Door 4 - quantity 1

40-1L-12S-4 40PFW-1L-12S-4 40-1L-12SG-4 40-4L-12S-4

Door 5 - Access door - quantity 1

40-1L-12S-5 40PFW-1L-12S-5 40-1L-12SG-5 40-4L-12S-5

### Top frame section (Head)

Includes aluminium track - Quantity 1

40-12S-6  
40PFW-12S-6

### Bottom frame section (Cill)

Includes plastic track - Quantity 1

40-12S-7  
40PFW-12S-7

### Side frame section (Jambs)

Quantity 2

40-12S-8  
40PFW-12S-8

## Hardware

E223LRWDSTS  
E225XLRWDSTS

Top pivot - quantity 1

Top pivot fixing pack - quantity 1 pack

Bottom pivot - quantity 1

Bottom pivot fixing pack - quantity 1 pack

Straight hinge set - quantity 3

Straight hinge set  
fixing pack - quantity 1 pack

Half offset hinges - quantity 3

Half offset hinges  
fixing pack - quantity 1 pack

Intermediate carrier - quantity 2

Intermediate  
fixing pack - quantity 2 pack

Straight Hinge - Quantity 2

Straight Hinge  
fixing pack - quantity 2 pack

Intermediate guide - quantity 2

Intermediate guide  
fixing pack - quantity 2 pack

DBMI100NRX

Minuet drop bolt non keyed - quantity 4

Non-keyed drop bolt

fixing pack - quantity 4 packs

Includes drop bolt striker plates

DBMISPS

Blank plate and driver pack - quantity 4

Blank plate

fixing pack - quantity 4 packs

## Seals



Bubble seal  
R9885

2 metres x 8



AQ21  
Draft seal  
AQ21B2.3

2.3 metres x 4



AQ21  
Draft seal  
AQ21B4.8

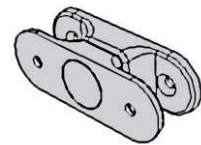
4.8 metres x 1

## Optional extras

### Magnetic catches

EWMP

Plastic magnetic door holders  
- quantity 2 sets



Metal door holder  
- quantity 1 set

DDDS035



DELSWSS

3/4 Pozi wood screw - quantity 7

5962-66-85

Latch striker plate - quantity 1  
Latch striker plate



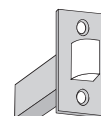
INTPLS

Blank Latch Plate



185-55RFBODY-B

Tubular mortice latch - quantity 1



## Contents (2)

K1570911(53)

Frame and Track Installation bag - quantity 1

Hardened steel wood screws  
pozi flat countersunk yellow



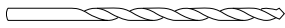
A) M4 x 60mm - quantity 12

B) M6 x 80mm - quantity 14

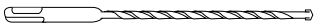
C) Hardened steel frame fixings - quantity 22



D) HDS long drill bit 6.5mm x 148mm - quantity 1



E) SDS drill bit 6.5mm x 160mm - quantity 1



F) 1/4 Hex T30 insert bit - quantity 1



G) Cover caps

Brown - quantity 10

White - quantity 10



DDAK001

8mm Allen Key - Quantity 1



## Pre-finishing the wooden parts- Unfinished oak sets only

After you have checked the parts list to ensure you have all the parts ready and all components are in good condition (replacement parts are available) please carry out the pre-finishing procedure specified.

*Please do not proceed with installation or assembly before applying a high quality decorative wood coating like clear internal varnish or woodstain or paint to all the wooden parts as recommended below. It will be difficult for you to apply the wood coating correctly once the product is assembled and installed. Failure to totally finish the doors and frames will expose them to the ambient room conditions and will invalidate the guarantee.*

- Apply at least 3 coats of the decorative protective wood coating to all faces, edges and the top and bottom of each door and the oak door frames, following the wood finish or paint company's recommendations.
- To enhance the 'Natural Oak' appearance use a clear or natural internal varnish or pu coating. If you require a different wood finish choose a wood stain with a varnish in it or, if using stain only, you need to apply 2 top coats of clear varnish on top of the stain to adequately protect the doors and frames.

- If any scratches occur during installation please apply another coating.
- We do not recommend wax or oil finishing systems.

**Very Important:** Do not use steel wool or allow steel or iron fragments to come into contact with the untreated oak timber as this will cause oxidation resulting in black stains.

# Deciding the brickwork or stud wall opening size and preparing the site

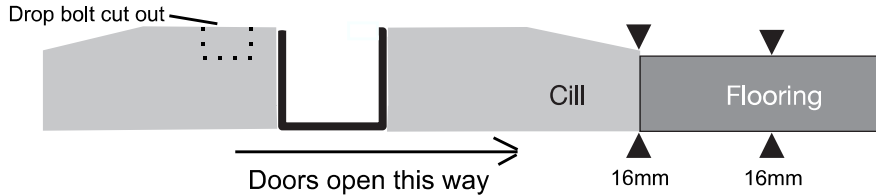
## VERY IMPORTANT - Brickwork or stud wall opening size

Before preparing the opening in the brickwork or stud wall you must first decide what flooring will be used and its thickness.

### Option 1

#### Flooring thickness of 16mm or less

The special frame cill supplied with the set is suitable for any flooring (tiles, carpet and underlay, wood flooring) of less than 16mm thickness as shown. Flooring can be fitted up to the 16mm edge for a smoother floorline.



For flooring less than 16mm thickness, assembled outer frame sizes are :

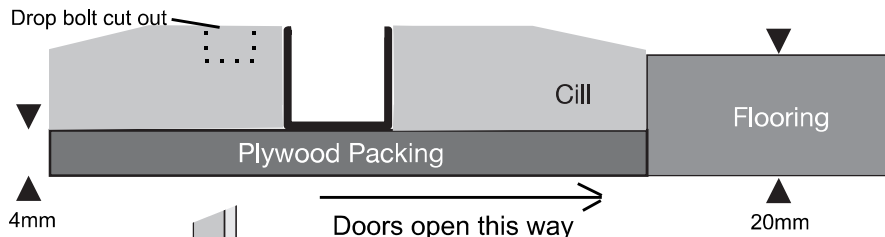
<u>Assembled Frame Size</u>	<u>Brick / Stud wall opening</u>
3.6m 3590mm Wide x 2074mm High	3.6m 3600mm Wide x 2084mm High

### Option 2

#### Flooring with thickness more than 16mm

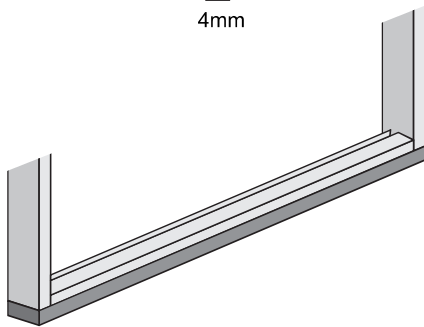
If your flooring is thicker than 16mm you need to raise the height of the frame by using plywood packing underneath the full length of the frame cill.

Example: If using 20mm thick flooring, you will need a 4mm plywood packer piece.

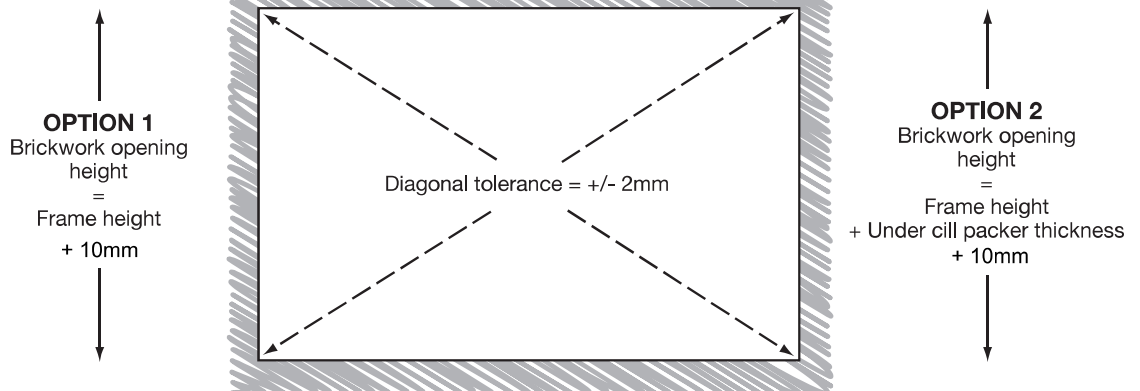


The assembled outer frame height will be 2074mm **plus** the height of the packing under the frame cill.

For flooring with thickness more than 16mm, plywood packer should be the full width of the bottom cill and should extend under the frame jambs.

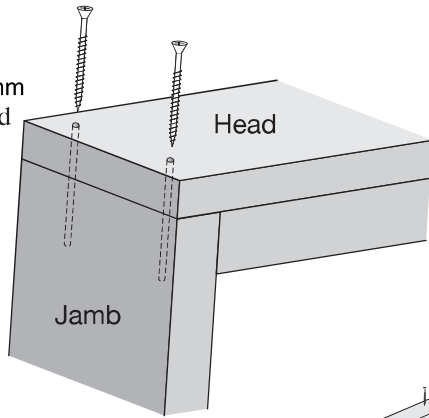


Brickwork opening width = Assembled frame width + 10mm

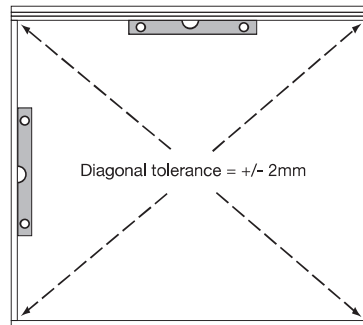
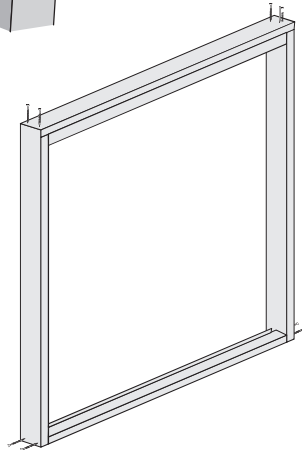
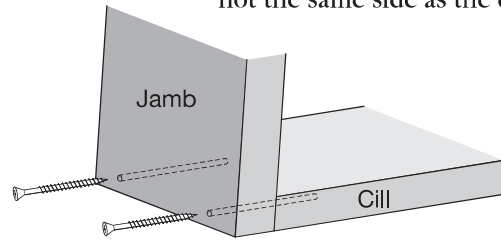


## Assembling the frame

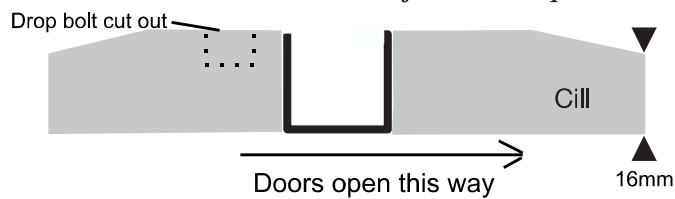
**1** Assemble the jambs to the frame head with the M4 x 60mm Pozi (A) screws provided through the pre-drilled holes.



**2** Assemble the cill between the jambs using the M4 x 60mm Pozi screws (A) ensuring the opening direction is away from the door stops, not the same side as the door stops



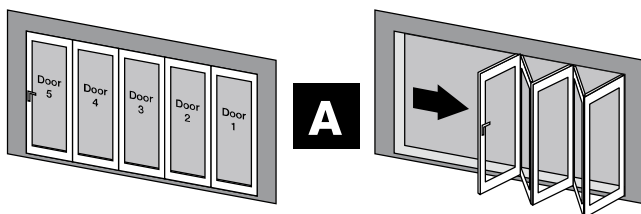
**Very Important.** Carefully check frame is tightly fixed together and is square. Diagonals of frame must be equal +/- 2mm. *Do not proceed with the installation if the frame is not square.*



## Opening options

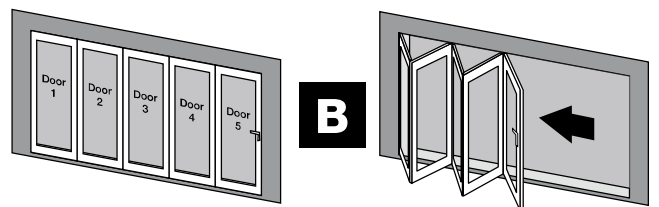
**3** Choose the opening direction before installing the frame. The internal door set is reversible, with left or right opening options. Before fixing the frame into the opening or fitting the doors, choose the direction you wish the doors to open. This will determine which instructions, **A** or **B**, to follow and which door to fit first.

**Right opening**



View from the opening side

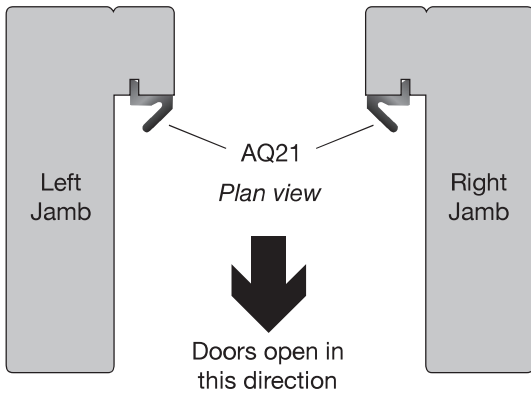
**Left opening**



View from the opening side

Follow the appropriate instructions for your choice of opening.  
Follow **A** for Right opening. Follow **B** for Left opening.

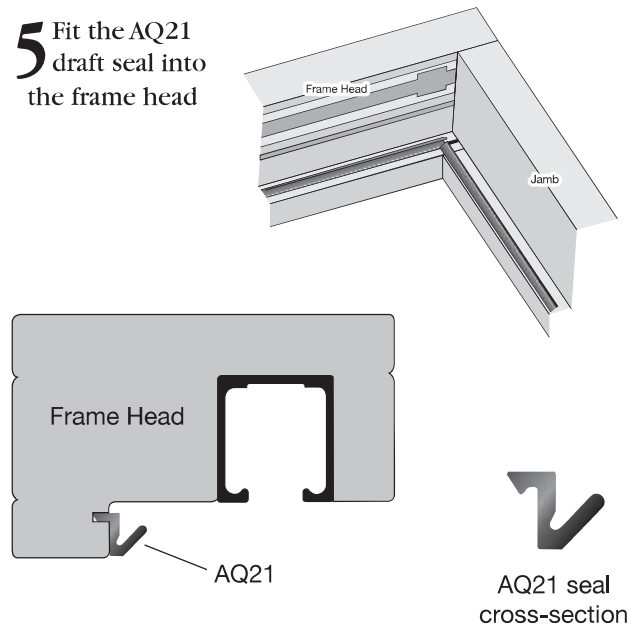
**4** Fit the AQ21 draft seal into the frame jambs



**Please note well -**

The frame should be installed into the opening with the thinner frame ends facing the same direction as you want the doors to open.

**5** Fit the AQ21 draft seal into the frame head



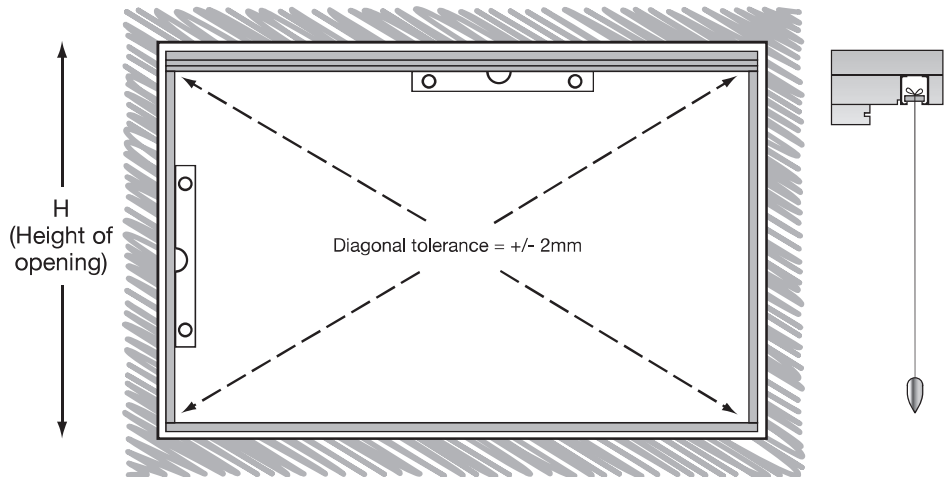
**Installing the assembled frame**

Proceed to install the assembled frame. *It is critical that the frame is fitted square and level* with tolerances as follows. Ensure the frame is installed straight and square, if necessary use shims (packers) between the frame and the brick opening.

The height (H) must be the same across the whole width of the opening, +/- 2mm.

The diagonals must be the same, +/- 2mm.

If necessary fix the cill to the floor by drilling holes in the aluminium bottom channel and using countersunk screws.



**6** Secure both Jambs into the brick work/stud wall opening with 5 fixings - evenly spaced - using the *direct frame fixings* (C) provided for brick work and screws (B) for a stud wall.

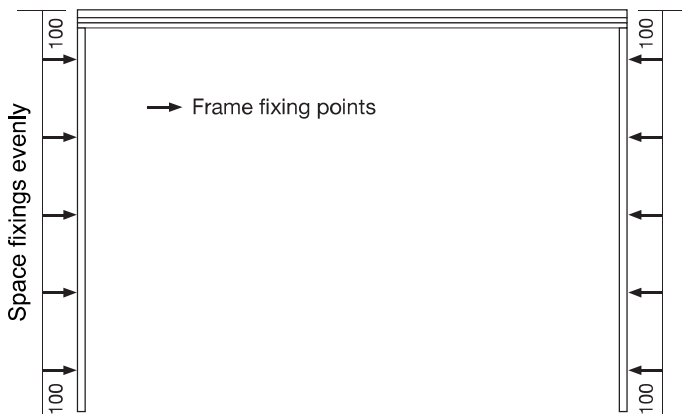
**IMPORTANT TIP.**

Drill the frame jamb fixings behind where the doors are, so the holes can only be seen when the doors are open.

**For brick work**

Use the *direct frame fixings* (C) as follows:

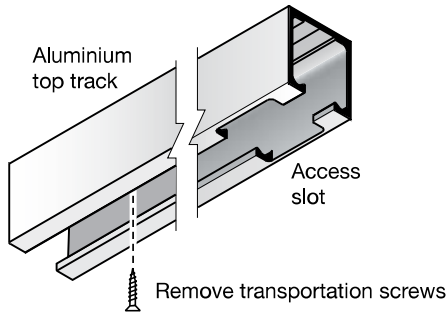
- 1) Use the 6.5mm x 148mm (D) HSS drill (supplied) to drill holes in frame jambs, aluminium track and steel.
- 2) Use the 6.5mm x 160mm (E) SDS masonry drill (supplied) to drill into brickwork.
- 3) Use the Torx T30 bit (F) (supplied) to screw in the *direct frame fixings* (C).
- 4) Cover the screw heads using the white or oak cover caps (G)



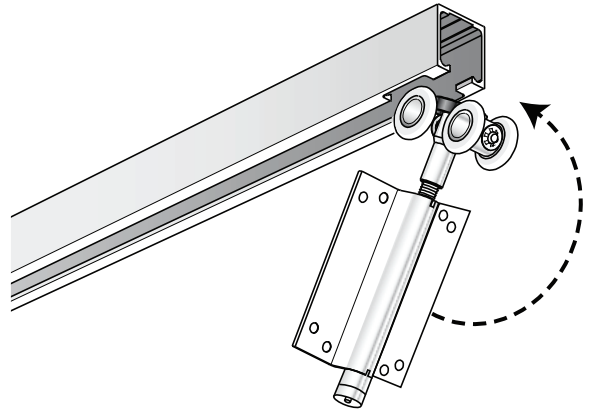


## Assembling the top track

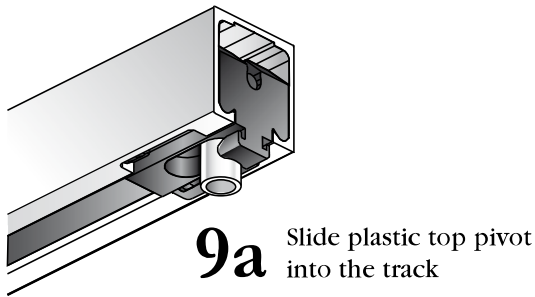
### A

 Instructions for Right opening


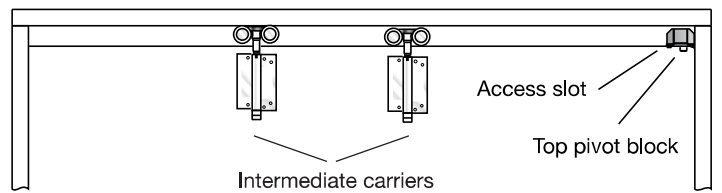
**7a** Remove the two transportation screws to release the aluminium top track from the frame head.



**8a** Slide the intermediate carrier wheels into the track.



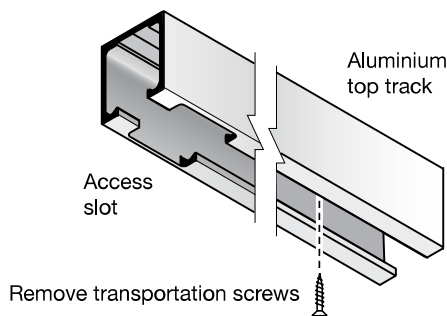
**9a** Slide plastic top pivot into the track



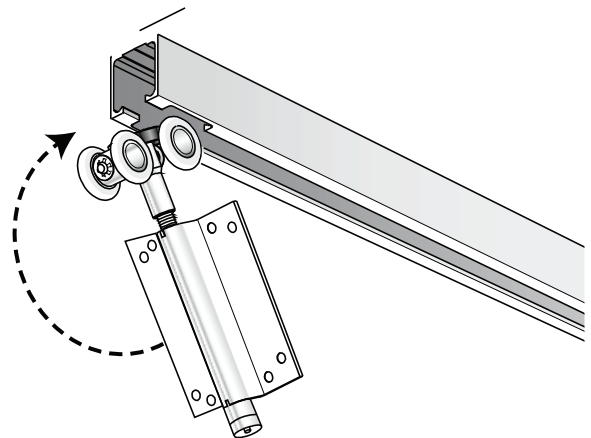
**10a** Re-secure the top track to the frame head using the two transportation screws **only** at this stage.  
*Important - The track access slot is on the right when viewed from the opening side.*

## Assembling the top track

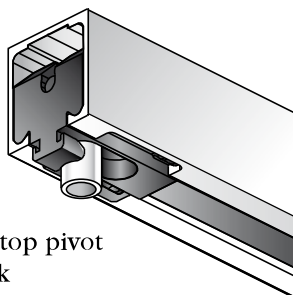
### B

 Instructions for Left opening


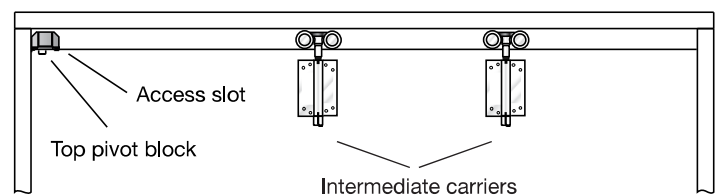
**7b** Remove the two transportation screws to release the aluminium top track from the frame head.



**8b** Slide the intermediate carrier wheels into the track.



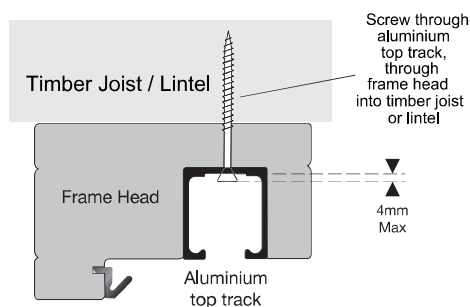
**9b** Slide plastic top pivot into the track



**10b** Re-secure the top track to the frame head using the two transportation screws **only** at this stage.  
*Important - The track access slot is on the left*



## Assembling the top track and top and bottom pivots (continued)



**11** The aluminium top track, which is temporarily held in place with transit screws, has been pre-drilled for fixing points into the lintel or timber joist. The aluminium track must be securely fixed, through the head of the frame, into the timber joist using the woodscrews provided (B) or lintel using the frame fixings (C).

1) Locate the pre-drilled holes in the aluminium top track

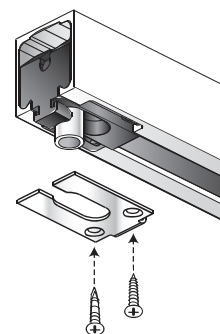
### For fixing to a lintel

2) Use the 6.5mm x 148mm (D) HSS drill (supplied) to drill through pre-drilled holes, through timber frame head and into the lintel, use the frame fixings (C) to screw through the aluminium top track, frame head and into the lintel.

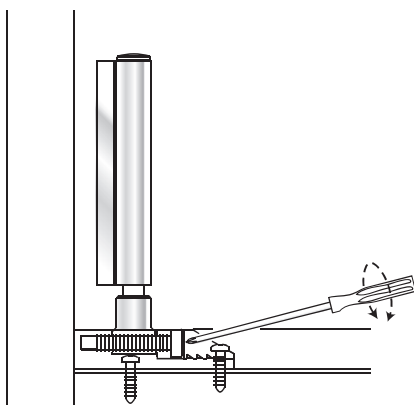
### For fixing to a timber joist

3) Use the M6 x 80mm (B) screws provided to screw through the aluminium top track and frame head into the timber joist.

**12** Assemble top pivot block. Slide and click cover plate onto the pivot block. Screw through cover plate into rear of access slot.

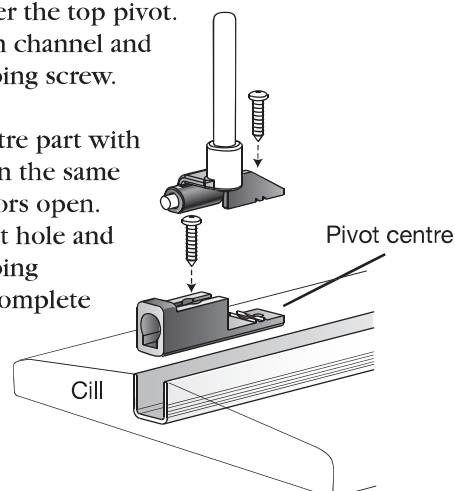


**13** Remove centre part of bottom pivot



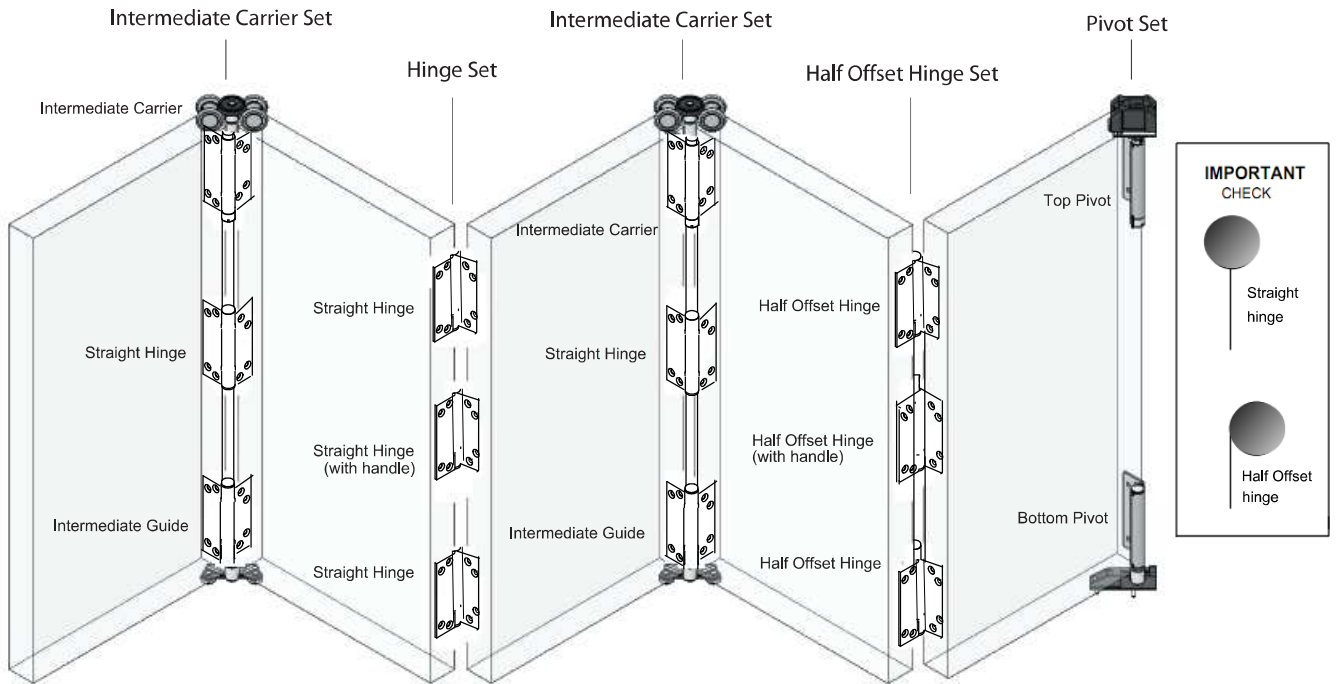
**14** Insert the pivot base into the frame cill, tight against the frame jamb, under the top pivot. Drill pilot hole in channel and fix with self-tapping screw.

Re-assemble centre part with pivot to *outside* in the same direction the doors open. Drill second pilot hole and fix with self-tapping screw through complete unit.

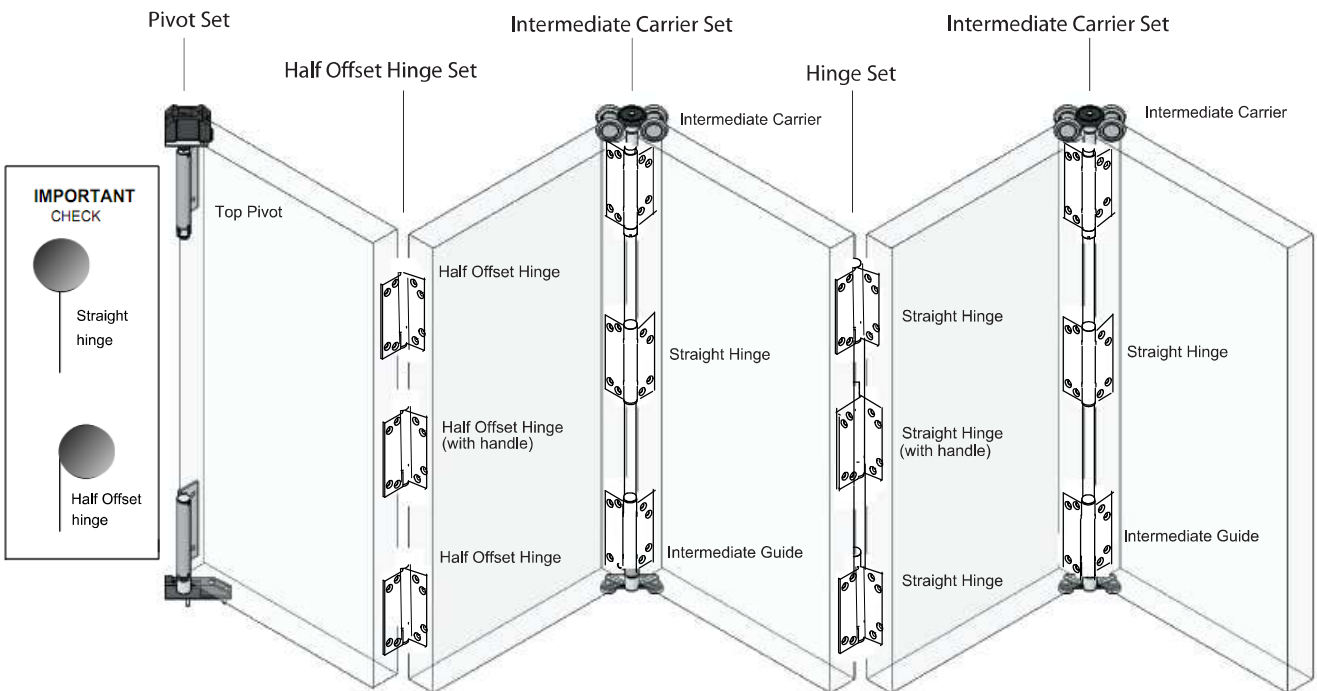


# Overview of door and hardware arrangement

## Choice A for Right opening



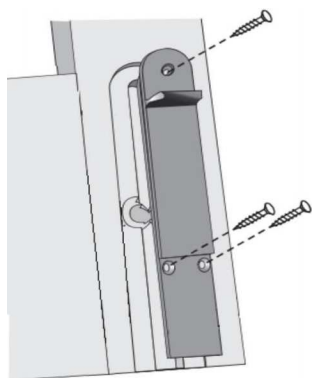
## Choice B for Left opening



## Fitting the dropbolts

**15** Fit the Minuet drop bolt to the bottom of doors 1 and 3 using the pre-cut position.

Fit the Minuet drop bolt to the top of doors 1 and 3 using the pre-cut position.



**16** Fit the drop bolt striker plate to the frame head and cill in the pre-cut position.

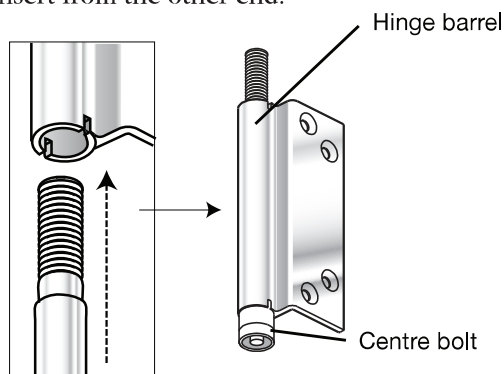
Use the blank plates to cover the unused pre-cut positions.



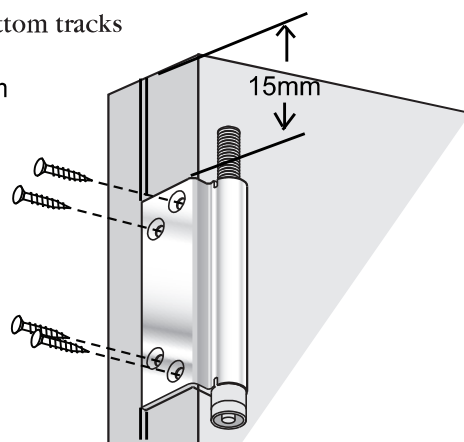
## Fitting the pivot door (door 1)

Before fitting door 1 thoroughly clean the top and bottom tracks

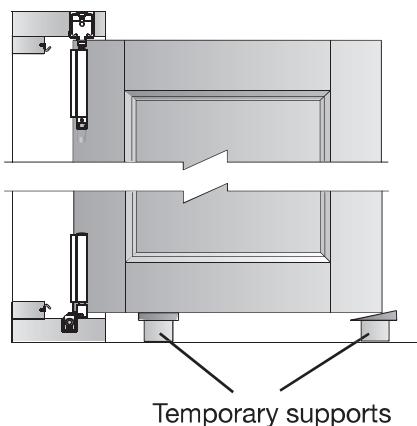
**17** The top pivot default is for left opening. For right opening, carefully remove centre bolt from hinge barrel then re-insert from the other end.



**18** Fix the top and bottom pivot hinges to door 1. Fix the pivot hinges 15mm from the top and bottom of the door to the outer edge of the hinge plate. Drill pilot holes and use the screws provided to secure the pivot hinges into the rebate on the edge of the door.

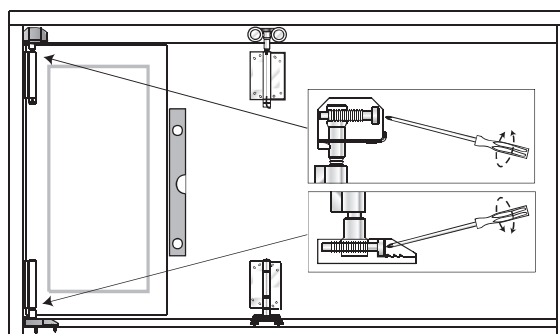


**19** Lift door onto bottom pivot. Support door then screw top pivot centre bolt into pivot block until door swings freely.

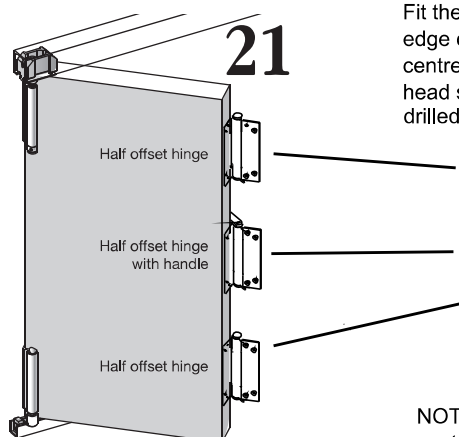


**Note:** Screwing top pivot bolt in and out adjusts height.

**20** Adjust alignment of pivot door as shown. Leave a 7mm gap between the door edge and the frame jamb.



Fit the half offset hinges to the inside edge of door 1. Fix through small centre part of hinges using the Torx head screws provided in the pre-drilled holes.



**IMPORTANT- Check Half offset hinge are on the correct door.**



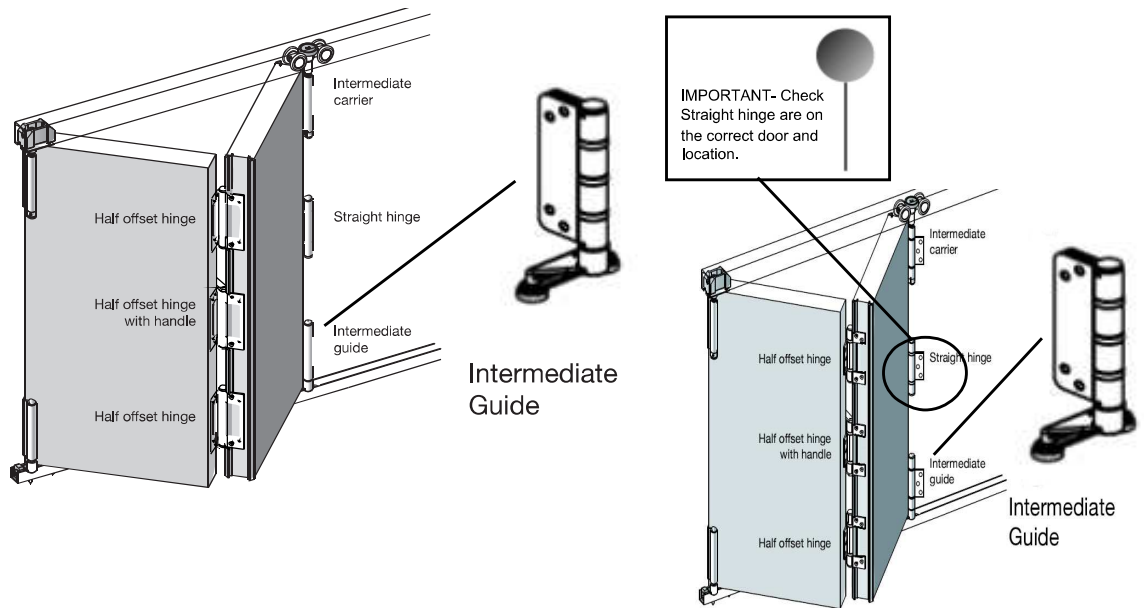
**NOTE:** Hinge barrels and centre hinge handle to inside.

## Fitting door 2

**22** Lift door 2 and locate intermediate guide in bottom channel. Support door on blocks then screw top carrier bolt into top wheel assembly.

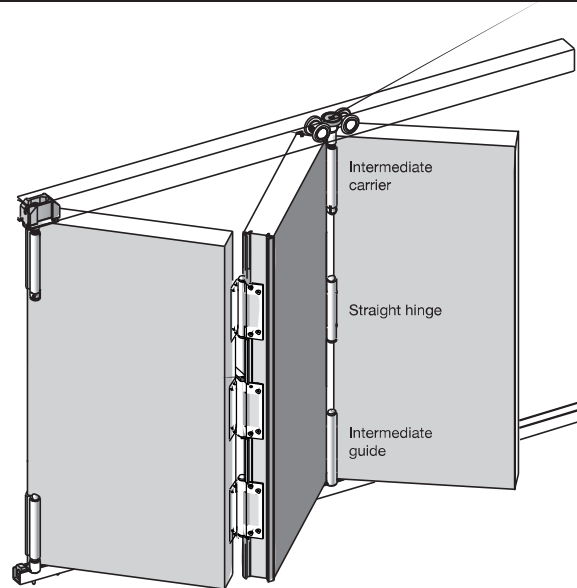
Finally fix door 1 and 2 together using the half offset hinges.

**Note:** Handle to inside



## Fitting door 3

**23** Attach door 3 to the Intermediate Carrier and Intermediate Guide using the pre-drilled holes as a guide. Use the Straight Hinge with handle in the central position.

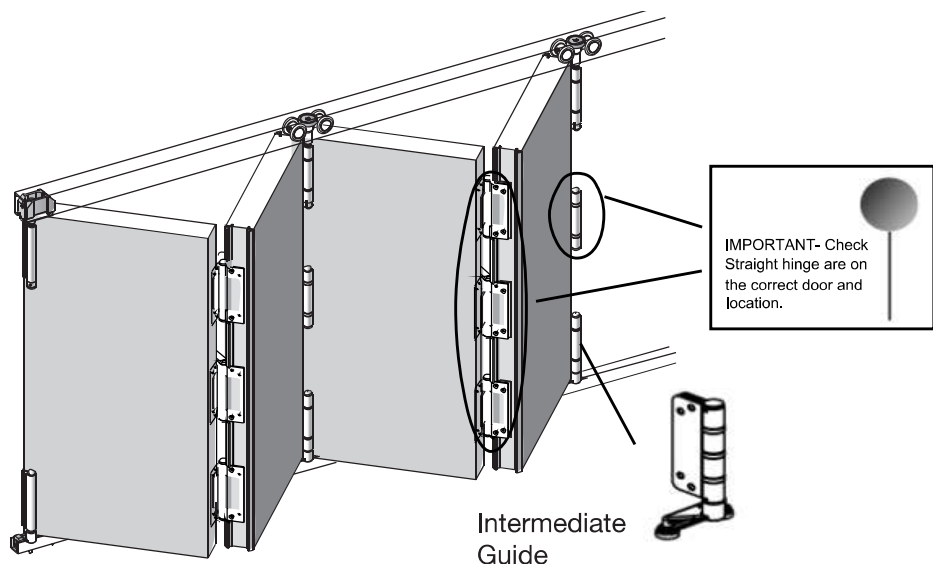


## Fitting door 4

**24** Lift door 4 and locate intermediate guide in bottom channel. Support door on blocks then screw top carrier bolt into top wheel assembly.

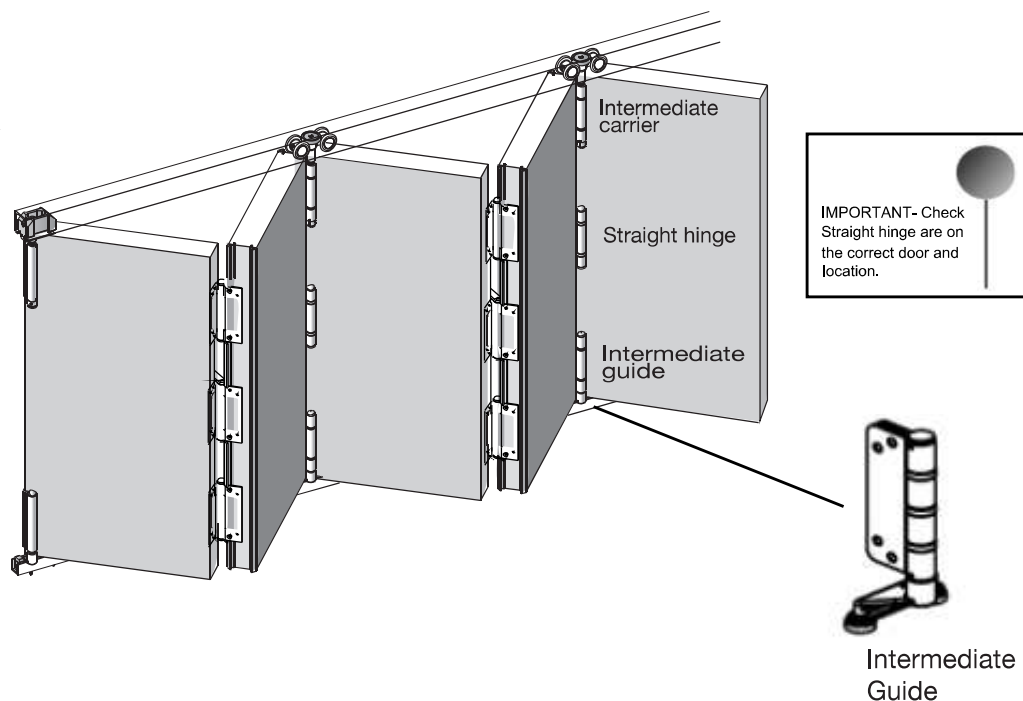
Finally fix door 3 and 4 together using the straight hinges.

**Note:** Handle to inside



## Fitting the access door (door 5)

**25** Attach door 5 to the intermediate carrier and intermediate guide. Use the straight hinge in the central position.



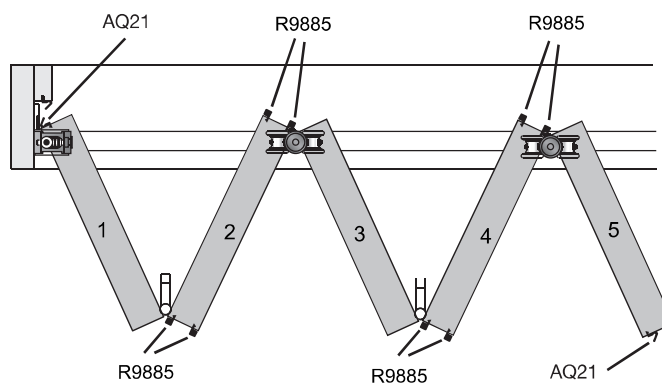
## Fitting the draft seals to the doors

**26** Fit draft seals to doors as follows:

- 1 strip type AQ21 to door 1
- 4 strips type Bubble Seal to door 2
- 4 strips type Bubble Seal to door 4
- 1 strip type AQ21 to door 5

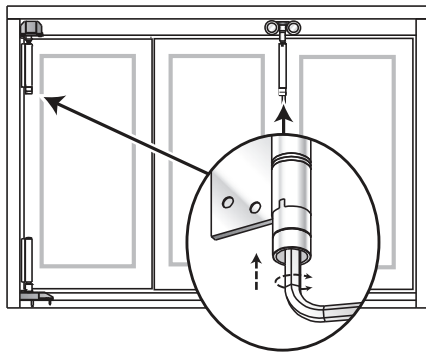


Bubble seal  
R9885

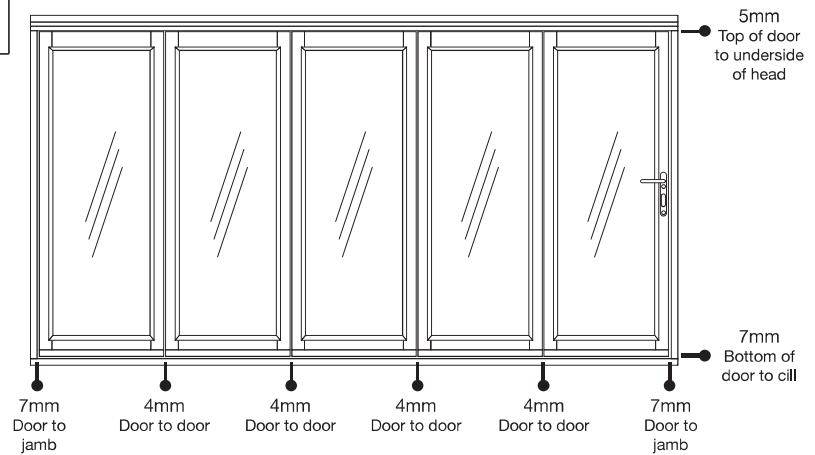


## Adjusting the operation of the doors

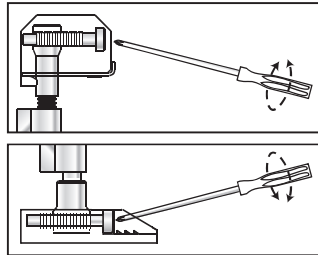
**27** Raise or lower the height of the doors by adjusting the top pivot and intermediate carrier. Insert the Allen Key provided then turn clockwise to raise and anti clockwise to lower the doors.



Final adjustment, correct spacing

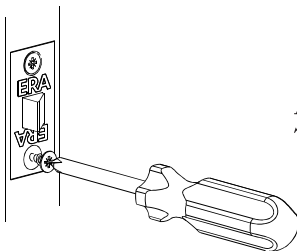


**28** Adjust the top and bottom pivots to move the doors left or right.

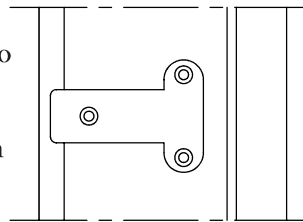


## Fitting the mortice latch

**29** Fit the Tubular Mortice Latch into the pre-machined position in the access door (3) using the 3/4 Pozi wood screws provided.



**30** Fit the latch striker plate to the frame jamb. Adjacent to the Tubular Mortice Latch using the 3/4 Pozi wood screws provided.



**31** Fit the Blank Latch Plate and keep cover to cover the unused machining in the pivot side Frame Jamb using the 3/4 Pozi wood screws provided.

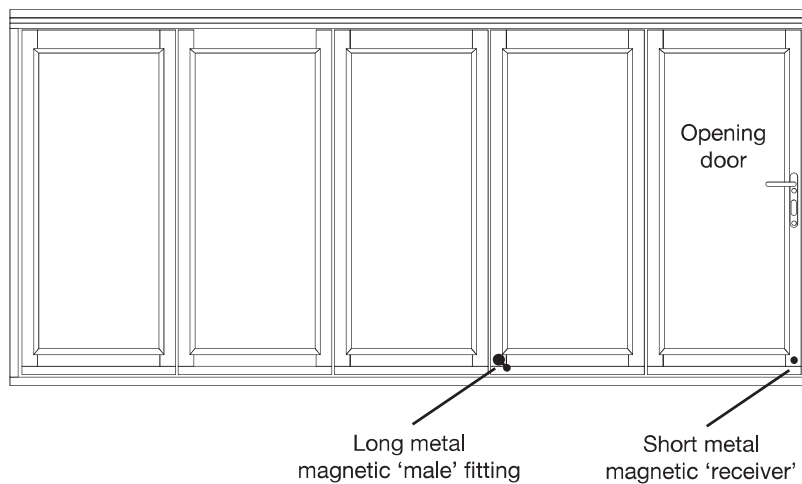


# Fitting the magnetic catches to the doors

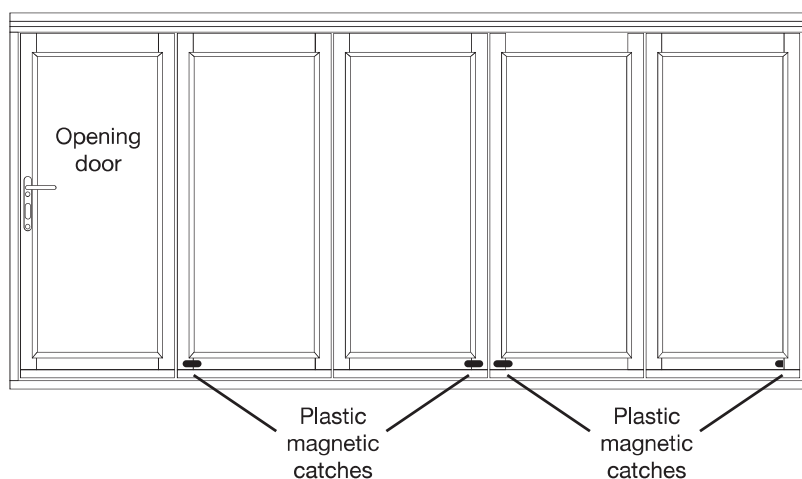
## OPTIONAL EXTRAS

**32** Fit the magnetic catches in the positions shown using the fixings provided.

From folding side, looking in



From non-folding side, looking out



## Sequence for closing the doors

**33** When closing the door set, first close doors 1 and 2, securing them with the dropbolts. Then close doors 3 and 4, securing them with the dropbolts. When opening and closing the doors ensure the access door (door 5) is in the open position and closes last, otherwise the access door will catch on the cill.

